

**MATERIALS OF CONSTRUCTION**

Item	BRONZE FITTED		ALL IRON	
	Std. Pump Constr.	Optional	Standard	Optional
Casing	Cast Iron ASTM A48 Class 30A	N/A	Cast Iron ASTM A48 Class 30A	N/A
Impeller	Bronze ASTM B584-836	N/A	Cast Iron ASTM A48 Class 30A	N/A
Wear Ring	N/A	Bronze ASTM B584-932 SAE660	N/A	N/A
Shaft	Carbon Steel AISI 1045	St. Steel AISI 416 ASTM A582	Carbon Steel AISI 1045	St. Steel AISI 416 ASTM A582
Shaft Sleeve	Bronze ASTM B584-932 SAE660	St. Steel AISI 303 ASTM A276	St. Steel AISI 303 ASTM A276	N/A
Mech. Seal	Ceramic/EPT	CF	Ceramic/EPT	CF
Seal Flush Line	N/A	Copper	N/A	Stainless Steel

CF - Consult Factory

N/A - Not Available

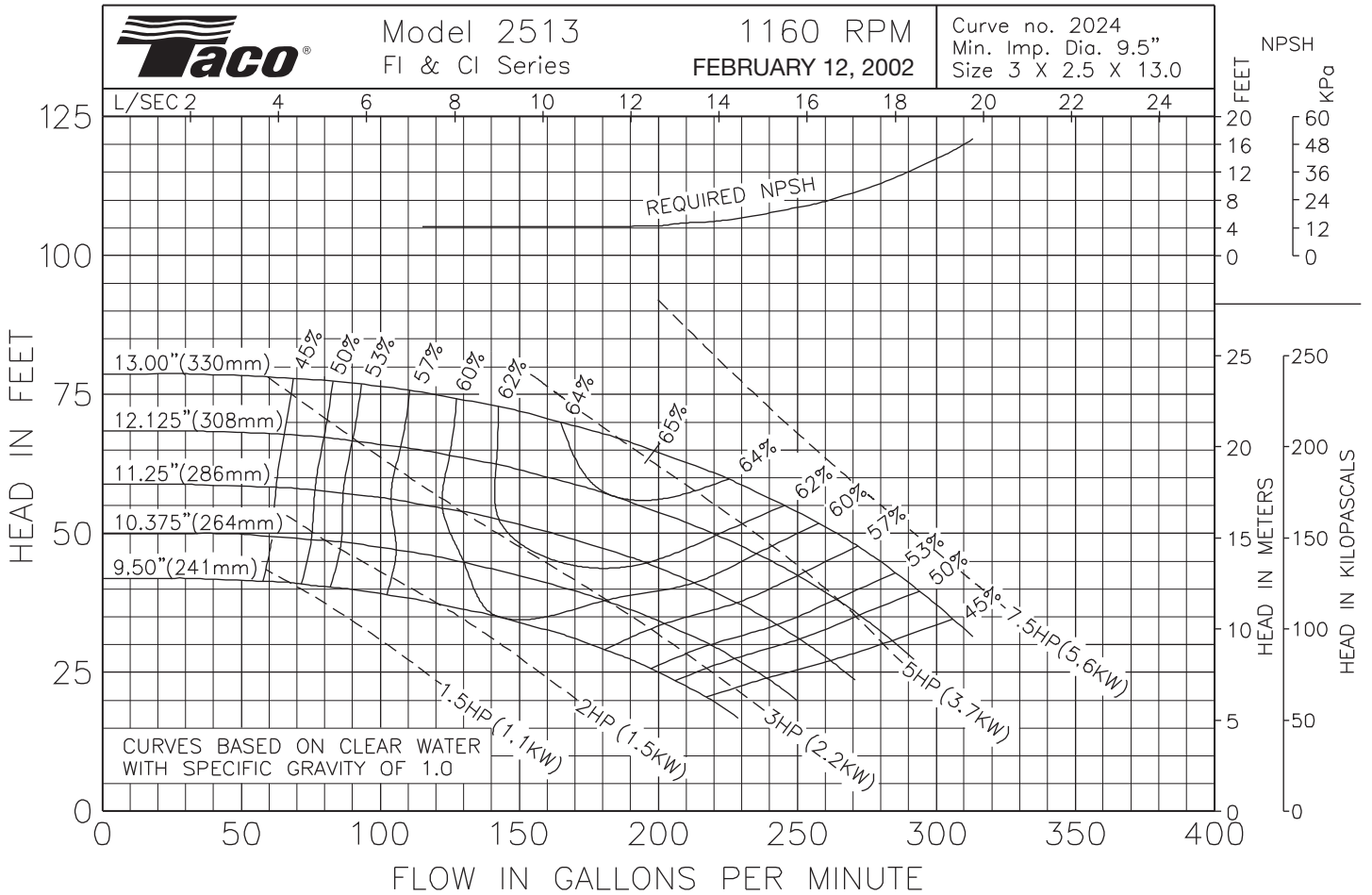
**OPERATING SPECIFICATIONS**

	Standard	Optional
Flange	ANSI Class 125	ANSI Class 250
Pressure	175 PSIG* (1210 KPA)	300 PSIG** (2070 KPA)
Temperature	250°F (120°C)	250°F (120°C)

Motors: All NEMA Standard (T Frame)  
 \* In accordance with ANSI Standard B16.1 Class 125  
 \*\* In accordance with ANSI Standard B16.1 Class 250 Dim.

**MAXIMUM ASSEMBLY WEIGHT**

Motor Frame	Weight Lbs (Kg)
182JM - 184JM	320 (145)
213JM - 215JM	386 (175)
254JM - 256JM	497 (225)



Comments:

**Do it Once. Do it Right.®**

**TACO, INC.**, 1160 Cranston Street, Cranston, RI 02920 Telephone: (401) 942-8000 FAX: (401) 942-2360.  
**TACO (Canada), Ltd.**, 8450 Lawson Road, Unit #3, Milton, Ontario L9T 0J8. Telephone: 905/564-9422. FAX: 905/564-9436.  
 Visit our web site at: <http://www.taco-hvac.com>

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Shaft	Carbon Steel AISI 1045	St. Steel AISI 416 ASTM A582	Carbon Steel AISI 1045	St. Steel AISI 416 ASTM A582
Shaft Sleeve	Bronze ASTM B584-932 SAE660	St. Steel AISI 303 ASTM A276	St. Steel AISI 303 ASTM A276	N/A
Mech. Seal	Ceramic/ EPT	CF	Ceramic/ EPT	CF
Seal Flush Line	N/A	Copper	N/A	Stainless Steel

CF - Consult Factory

N/A - Not Available

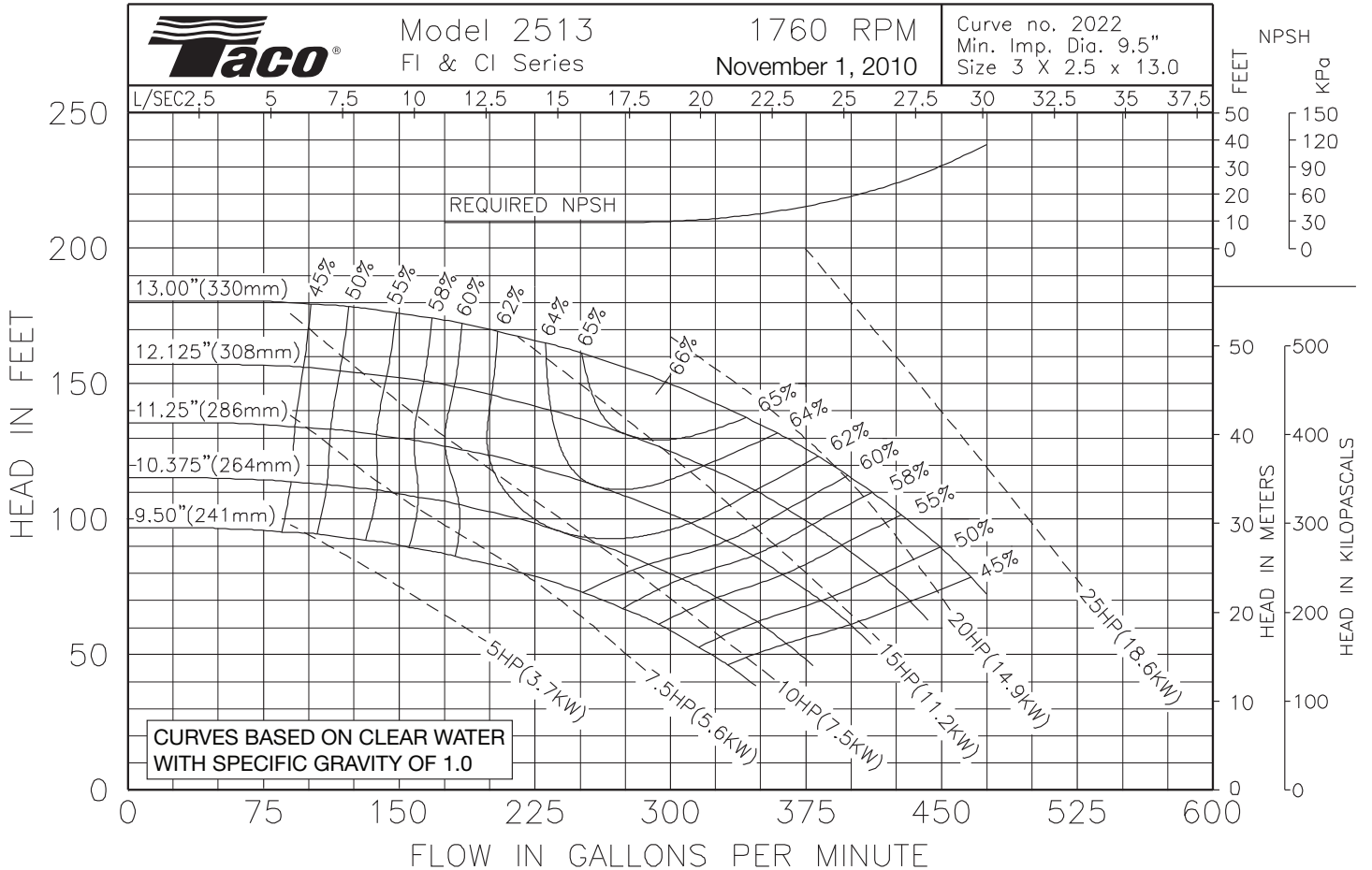
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Flange	ANSI Class 125	ANSI Class 250
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Temperature	250°F (120°C)	250°F (120°C)

Motors: All NEMA Standard (T Frame)  
 \* In accordance with ANSI Standard B16.1 Class 125  
 \*\* In accordance with ANSI Standard B16.1 Class 250 Dim.

**MAXIMUM ASSEMBLY WEIGHT**

Motor Frame	Weight Lbs (Kg)
213JM - 215JM	386 (175)
254JM - 256JM	546 (248)
284JM - 286JM	658 (298)



Comments:

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