

## Turbine

### MODEL: SM4 60 HZ GENERAL PUMP DESCRIPTION

Construction:	Cast iron stainless steel fitted
Capacity:	200 - 600 GPM
Head:	70-520 feet
Staging:	1-4
Minimum flow:	200 GPM
Maximum working pressure:	175 PSI with ANSI Class 125 flange (up to 3 stage) 400 PSI with ANSI Class 250 flange (4 stage)
Temperatures:	Liquid temperature from -13°F (-25°C) to 150°F (65°C)
Solids handling:	Although not recommended, the pump may pass a 3/8" solid.
Piping Connections:	Suction and discharge openings are 4" with ANSI Class 125 or 250 flanges.

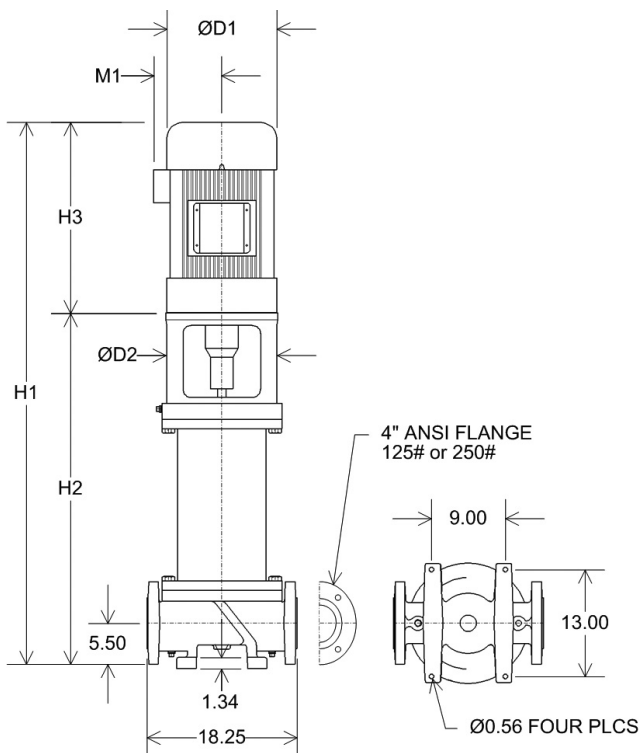
Component Description	Material	ASTM Spec.
Motor Support	Cast Iron	A48 Class 30
Shaft Coupling	Cast Iron	A48 Class 30
Mechanical Seal	Type 316SS, Carbon Silicon Carbide	
Seal Cover	Cast Iron	A48 Class 30
Casing	Steel or Type 316SS	A53 Grade A or A312 S31600
Casing and Suction O-ring	Nitrile	D2000 2BG715B14
Pump Shaft	Type 416SS	A582 S41600
Intermediate Bowl	Cast Iron	A48 Class 30
Bowl Bearing	Bronze	B854 C90300
Impeller	Type 316SS	A744 CF8M
Taperlock	Type 316SS	A276 S31600
Suction Cover	Cast Iron	A48 Class 30
Pump Body	Cast Iron	A48 Class 30
Hex Head Capscrew	Steel	SAE J429 Gr. 8
Socket Head Capscrew	Steel	SAE J429 Gr. 8
Washer	Steel	A108 G10180
Pipe Plug	Malleable Iron	A197

### MOTORS

Standard motors supplied by Goulds Water Technology are NEMA standard TC frame motors open drip proof, or totally enclosed fan cooled enclosures. 60 Hz, 2-pole, three phase with 1.15 S.F. For other motor options, contact the factory.

### DIMENSIONS AND WEIGHTS

(All dimensions are in inches, weights are total unit weight.)



### ODP Motors

Stage	Motor		Dimensions (inches)						Wt. (lbs.)
	Frame	HP	H1	H2	H3	M1	D1	D2	
1	215TC	15	45.75	30.44	15.31	7.93	10.18	13.63	499
1	254TC	20	45.75	30.44	15.31	7.93	10.18	13.63	518
2	256TC	25	56.26	36.82	19.44	8.92	11.63	13.63	600
2	284TSC	30	57.38	36.82	20.56	8.94	11.50	13.63	657
2	286TSC	40	65.26	36.82	23.00	12.21	13.25	13.63	717
3	286TSC	40	66.22	43.22	23.00	12.21	13.25	13.63	765
3	286TSC	50	66.215	43.22	23.00	12.21	13.25	13.63	857
3	326TSC	60	71.07	43.22	22.50	12.21	13.75	13.63	865
4	364TSC	75	78.13	49.63	28.50	12.21	19.25	13.63	1024

### TEFC Motors

Stage	Motor		Dimensions (inches)						Wt. (lbs.)
	Frame	HP	H1	H2	H3	M1	D1	D2	
1	215TC	15	47.44	30.44	17.00	8.05	10.62	13.63	572
1	256TC	20	52.41	30.44	21.97	10.04	12.94	13.63	593
2	284TSC	25	62.51	36.82	25.69	13.11	15.56	13.63	793
2	286TSC	30	62.51	36.82	25.69	13.11	15.56	13.63	825
2	286TSC	40	67.95	36.82	25.69	13.11	15.56	13.63	903
3	286TSC	40	68.91	43.22	25.69	13.11	15.56	13.63	951
3	326TSC	50	71.01	43.22	27.79	14.12	17.35	13.63	1065
3	364TSC	60	79.11	43.22	30.54	14.95	19.25	13.63	1205
4	365TSC	75	80.43	49.63	30.80	14.95	19.25	13.63	1294

Note that some models in this product bulletin utilize the service factor when recommending a motor HP rating. For applications where the use of the service factor is prohibited, consult the factory for a motor HP recommendation.

Motor dimensions are based on Goulds Water Technology's choice motors. Other manufacturer's motor may have different dimensions.