

SERIES 4030 | END SUCTION BASE MOUNTED SPLIT COUPLED | 6 × 4 × 10 | SUBMITTAL

File No: 40.65
Date: OCTOBER 15, 2013
Supersedes: 40.65
Date: JULY 10, 2013

Job: _____ Representative: _____

Order no.: _____ Date: _____

Engineer: _____ Submitted by: _____ Date: _____

Contractor: _____ Approved by: _____ Date: _____

PUMP DESIGN DATA

No. of pumps: _____ Tag: _____
Capacity: _____ USgpm (L/s) Head: _____ ft (m)
Liquid: _____ Viscosity: _____
Temperature: _____ °F (°C) Specific gravity: _____
Suction: 6" (150mm) Lugged
Discharge: 4" (100mm) Flanged

MATERIALS OF CONSTRUCTION

ANSI FLANGE RATING	ANSI 125	ANSI 250
Construction	<input type="checkbox"/> BF	<input type="checkbox"/> DBF
Casing	Cast iron	Ductile iron

Impeller: Bronze
Gasket: Confined non-asbestos fiber
Bearing frame: Cast iron
Anti-friction bearings: Permanently lubricated
Shaft: Carbon steel
Shaft sleeve: Stainless steel
Coupler: Constant speed: Woods sure-flex or equal
Variable speed: Woods dura-flex or equal
Coupler guard: Steel OSHA
Baseplate: Fabricated steel

MECHANICAL SEAL DATA

Seal type: 2A **Stationary seat:** Silicone carbide
Secondary seal: EPDM **Rotating hardware:** Stainless steel
Spring: Stainless steel

FLUID TYPE	ALL GLYCOLS > 30% WT CONC		ALL OTHER NON-POTABLE FLUIDS		POTABLE (DRINKING) WATER	
	up to 200°F (93°C)	over 200°F (93°C)	up to 200°F (93°C)	over 200°F (93°C)	up to 200°F (93°C)	over 200°F (93°C)
Temperature	up to 200°F (93°C)	over 200°F (93°C)	up to 200°F (93°C)	over 200°F (93°C)	up to 200°F (93°C)	over 200°F (93°C)
Rotating face	Silicone carbide		Resin bonded carbon	Antimony loaded carbon	Resin bonded carbon	
Seat elastomer	EPDM (L-cup)	EPDM (O-ring)	EPDM (L-cup)	EPDM (O-ring)	EPDM (L-cup)	EPDM (O-ring)
Material code	SCSc L EPSS 2A	SCSc O EPSS 2A	C-SC L EPSS 2A	ACSc O EPSS 2A	C-SC L EPSS 2A	C-SC O EPSS 2A

MOTOR DESIGN DATA

HP: _____ RPM: _____ Frame size: _____ Enclosure: _____
Volts: _____ Hertz: 60 Hz Phase: 3
Efficiency*: NEMA premium 12.12 Other _____ %

* Fractional power and frame 56 motors are supplied with the standard efficiency of the manufacturer.

MAXIMUM PUMP OPERATING CONDITIONS

ANSI 125

175 psig at 150°F (12 bars at 65°C)
140 psig at 250°F (10 bars at 121°C)

ANSI 250

300 psig at 150°F (20 bars at 65°C)
250 psig at 250°F (17 bars at 121°C)

- Tolerance of ±0.125" (±3 mm) should be used
- See performance curves on page 3
- For exact installation, data please write factory for certified dimensions
- Pump equipped with casing drain plug and ¼" NPT suction and discharge gauge ports

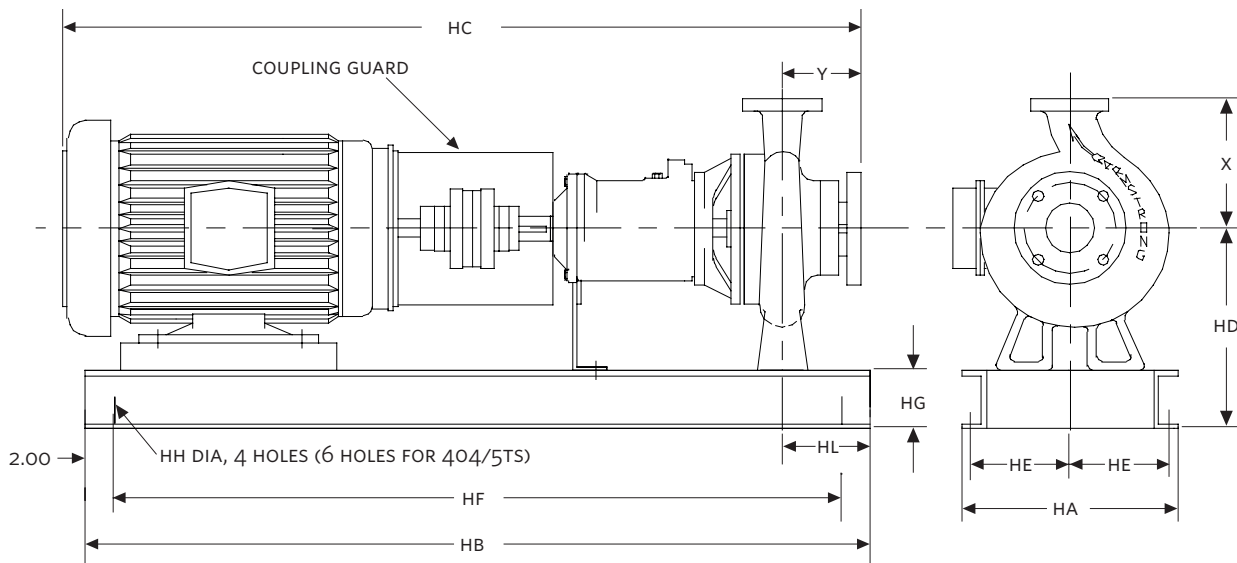
OPTIONAL EQUIPMENT

MOTOR	HORSEPOWER @ RPM		MAX. DIMENSIONS INCHES (mm)												MAX. ASSEMBLY WEIGHT*			
	3600		1800	1200	HA	HB	HC	HD	HE	HF**	HG	HH	HL	X	Y	lbs (kgs)		
FRAME	ODP	TEFC			ODP/TEFC												ODP	TEFC
184TC	—	—	—	2	16.00 (406)	40.00 (1016)	31.95 (812)	13.00 (330)	7.38 (187)	36.00 (914)	3.00 (76)	0.75 (19)	4.50 (114)	12.50 (318)	4.00 (102)	260 (117.9)	274 (124.3)	
213TC	—	—	7.5	3	16.00 (406)	40.00 (1016)	33.92 (862)	13.00 (330)	7.38 (187)	36.00 (914)	3.00 (76)	0.75 (19)	4.50 (114)	12.50 (318)	4.00 (102)	290 (131.5)	305 (138.3)	
215TC	—	—	10	5	16.00 (406)	40.00 (1016)	33.92 (862)	13.00 (330)	7.38 (187)	36.00 (914)	3.00 (76)	0.75 (19)	4.50 (114)	12.50 (318)	4.00 (102)	300 (136.1)	320 (145.1)	
254TC	—	—	15	7.5	16.00 (406)	40.00 (1016)	38.45 (977)	13.00 (330)	7.38 (187)	36.00 (914)	3.00 (76)	0.75 (19)	4.50 (114)	12.50 (318)	4.00 (102)	350 (158.8)	390 (176.9)	
256TC	—	—	20	—	16.00 (406)	45.00 (1143)	42.56 (1081)	13.00 (330)	7.38 (187)	41.00 (1041)	3.00 (76)	0.75 (19)	4.50 (114)	12.50 (318)	4.00 (102)	411 (186.4)	481 (218.2)	
284TC†	—	—	25	—	19.00 (483)	48.00 (1219)	44.50 (1130)	14.00 (356)	8.88 (225)	44.00 (1118)	4.00 (102)	0.75 (19)	4.50 (114)	12.50 (318)	4.00 (102)	461 (209.1)	501 (227.2)	
324TSC†	50	—	—	—	19.00 (483)	48.00 (1219)	46.64 (1185)	14.00 (356)	8.88 (225)	44.00 (1118)	4.00 (102)	0.75 (19)	4.50 (114)	12.50 (318)	4.00 (102)	636 (288.5)	—	
326TSC†	60	50	—	—	19.00 (483)	48.00 (1219)	47.94 (1218)	14.00 (356)	8.88 (225)	44.00 (1118)	4.00 (102)	0.75 (19)	4.50 (114)	12.50 (318)	4.00 (102)	666 (302.1)	861 (390.5)	
364TSC†	75	60	—	—	19.00 (483)	48.00 (1219)	49.53 (1258)	15.50 (394)	8.88 (225)	44.00 (1118)	4.00 (102)	0.75 (19)	4.50 (114)	12.50 (318)	4.00 (102)	831 (376.9)	971 (440.4)	
365TSC†	100	75	—	—	19.00 (483)	48.00 (1219)	49.53 (1258)	15.50 (394)	8.88 (225)	44.00 (1118)	4.00 (102)	0.75 (19)	4.50 (114)	12.50 (318)	4.00 (102)	851 (386.0)	1011 (458.6)	
404TSC**†	125	—	—	—	19.00 (483)	58.00 (1473)	53.51 (1359)	15.50 (394)	8.88 (225)	27.00 (686)	4.00 (102)	0.75 (19)	4.50 (114)	12.50 (318)	4.00 (102)	1001 (454.0)	—	
405TSC**†	—	100	—	—	19.00 (483)	58.00 (1473)	53.51 (1359)	15.50 (394)	8.88 (225)	27.00 (686)	4.00 (102)	0.75 (19)	4.50 (114)	12.50 (318)	4.00 (102)	—	1376 (624.1)	

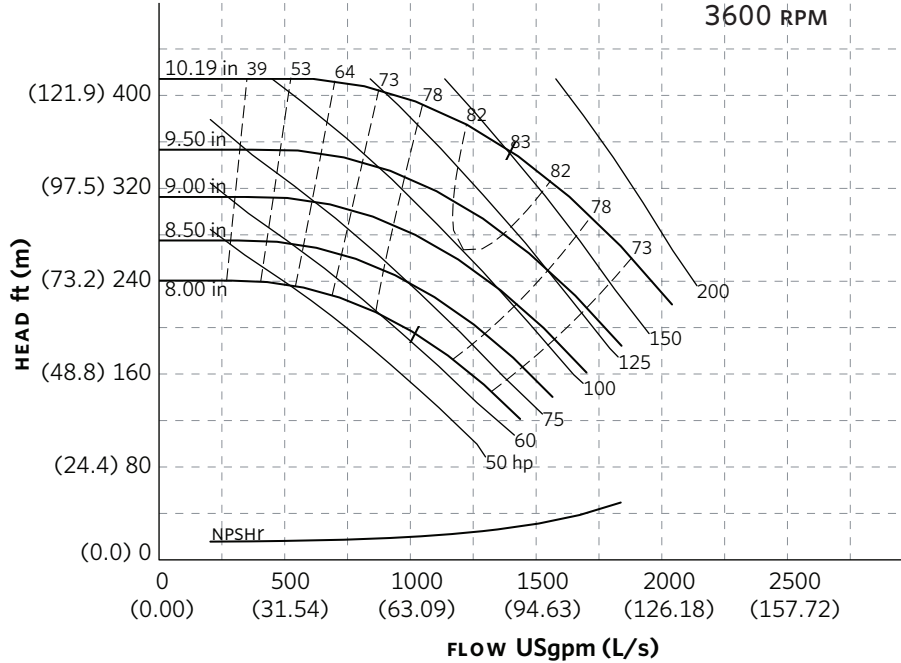
*Assembly weight combines pump and motor.

†Re-greaseable ball bearings on pumps for frame sizes indicated.

**4030 6 x 4 x 10 404TS & 405TS are supplied with a 6-hole (equidistant on HF) base.



SERIES 4030 PERFORMANCE CURVES



Curve number
PT97-1-0-3600

Series
4030

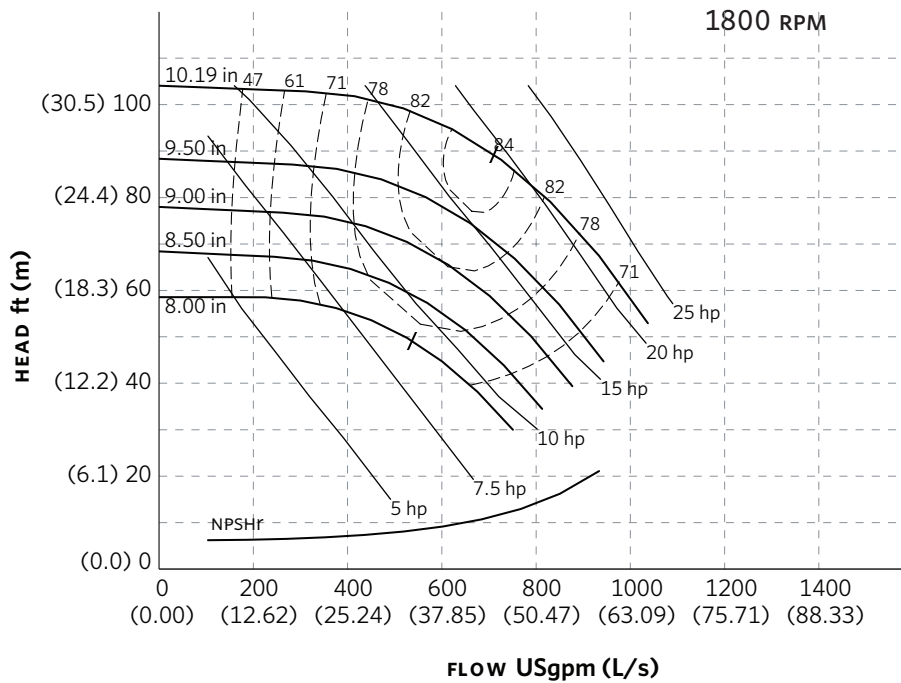
Size
6 × 4 × 10

RPM
3600

BHP based on shown Fluid's sp. gr.

Availability
4030 FR 405 MAX.

Performance guaranteed only at operating point indicated.
Curve shown for clear, cold water - SP. GR. 1.0000



Curve number
PT96-1-0-1800

Series
4030
4280

Size
6 × 4 × 10

RPM
1800

BHP based on shown Fluid's sp. gr.

Availability
4030 all ratings
4280 all ratings

Performance guaranteed only at operating point indicated.
Curve shown for clear, cold water - SP. GR. 1.0000

Performance curves are for reference only.
Confirm current performance data with Armstrong ACE Online selection software.

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